Objectives:

There is a need to study the effect of material handling system on food and beverage manufacturing companies performance measured by total production cost, total flow time and throughput. This study uses various Observations, Surveys, Interview & Case studies to investigate these effects and applies cost benefit analysis between various material handling systems configuration, to determine production output break-even point for material handling system selection.

Hence main objectives of this study is to find out:-

1. To Study the effect of material handling system on the productivity of food and beverage manufacturing companies.

2. To evaluate the Cost benefit analysis – Economical aspects of selection of material handling systems

3. To identify the right type of material handling system for the food and beverage manufacturing companies.

4. To know the importance of material handling system in food and beverage manufacturing companies performance as a whole.